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<a href="#">DJI</a>	11,387.54	<a href="#">NASDAQ</a>	2,597.04	<a href="#">S&amp;P 500</a>	1,202.80	<a href="#">10 yr Note</a>	2.07%	<a href="#">Gold (Dec)</a>	1,783.30	<a href="#">Oil (Oct)</a>	89.32	<a href="#">FTSE 100</a>	5,337.54
+140.81	+1.25%	+24.49	+0.95%	+14.12	+1.19%	+0.09	+4.55%	-43.20	-2.37%	+0.41	+0.46%	+110.52	+2.11%

## 'Made in America' Leaders That Really Make a Difference

 By [SHERYL NANCE-NASH](#)

 Posted 6:30AM 07/01/11 | [Company News](#), [Economy](#), [Caterpillar](#)
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## Room & Board

A few years ago, the folks at Room & Board spoke up. "On our website, in our catalog, we made it known that we make most of our product here," says Gene Wilson, director of vendor management and merchandising, of the family-owned, private home furnishings company.

The Minneapolis-based firm supports manufacturers and small, family-owned businesses -- artisans who handcraft each piece. More than 90% of the furniture they sell is made here, a percentage that will increase next year.

The 31-year-old, 625-employee, 11-store company, had \$227 million in sales in 2010.



Room & Board