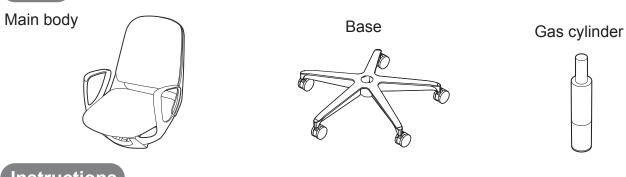
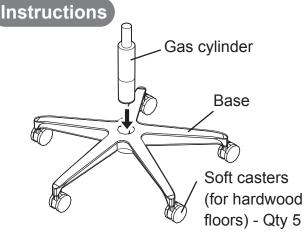


- This is an assembly manual for the Luce chair.
- Please read this document before assembling the chair.

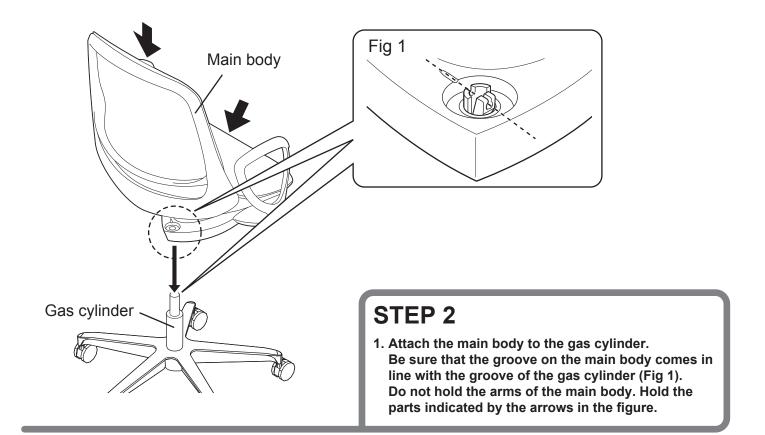
## Parts

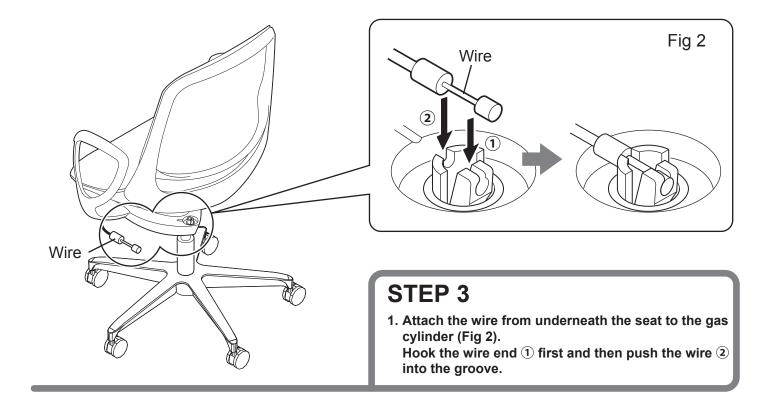




## STEP 1

- 1. Place the base on a flat surface.
- 2. Insert gas cylinder into the base as shown.
  Ensure that the gas cylinder is placed straight down into the base.





## Notes

- The main body is heavy. Please use extra caution when attaching it to the gas cylinder.
- Do not hold the arms of the main body. Hold the parts indicated by the arrows in the figure in STEP 2 when you attach the main body to the gas cylinder.
- To purchase additional casters or hard casters (for carpeted floors), or for any service related questions, please contact a Room & Board Design Associate at 800-301-9720.