**FRICTION ADJUSTMENT**

If your monitor is particularly heavy, or after prolonged use, the Ball Joint Swivel Tilt Mechanism may require increased friction. This can be achieved by tightening the (3) Ball Joint Friction Screws (A) using Hex Key C.

**WEIGHT ADJUSTMENT**

Your monitor should move up and down easily and should stay in place once adjusted. If it is difficult to adjust or moves without assistance, it is not properly counterbalanced; Monitor should not exceed 20 lbs.

1. Use Hex Key C to loosen the two side screws (C) on the dynamic arm’s joints. Then use Hex Key B to loosen the top screws (B) on the dynamic arm.
2. Tighten the two side screws (C) to achieve the force needed to hold the monitor weight. After tightening the side screws to the desired amount, tighten the top screws (B) firmly to hold the adjustment.
   - Note: Do not overtighten the screws as this can damage the screw head or threads.
3. Move the monitor around to ensure that movement is smooth and the arm functions as desired. If required, repeat steps 1 and 2 in order to adjust the force as needed.

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**M2 INSTALLATION HARDWARE**

**Bolt-Through Mount**

- Bolt-Through Nut
- Bolt-Through Bolt

**Clamp Mount**

- Bracket Screws
**STEP 1: ATTACH MOUNT TO WORK SURFACE**

**CLAMP/GROUNDMOUNT**

- For installation on open edge of work surface:
  1. Slide Mount (A) against work surface edge and fully tighten Clamp Screw (B).
  
  Note: If work surface is for use to attach Mount at default setting, proceed to Step 1.
  
  If Proceed to Step 2.

- For installation through a pre-drilled hole:
  1. Insert Mount (A) through the pre-drilled hole and against work surface edge. Position Mount as needed. (C) Mount Base (D) against the underside of the work surface.
  
  Note: If Mount will not fit through the pre-drilled hole, proceed to Step 6, mounting on the inside edge of the pre-drilled hole.
  
  Proceed to Step 2.

- For installation on work surface positioned against a wall or panel:
  1. Attach arm to Base Stem (B) following Step 2 instructions before proceeding below.
  
  2. Detach the Bottom Clamp (C) from Top Bracket (C) by loosening Brackets Screws (D) with Hex Key (E).
  
  3. Position the Top Bracket against work surface edge.
  
  4. Underneath the work surface, reattach the Bottom Clamp to the Top Bracket using the Bracket Screws.

  Note: There are two sets of holes for different surface thicknesses. Use the set of holes that allow the Clamp Screw to fully tighten.
  
  Fully tighten Clamp Screw (C).
  
  Proceed to Step 2.

**STEP 2: ATTACH ARM TO BASE STEM**

- Insert M2 Arm (A) into Base Stem (B).
  
  b. Remove Cable Clip (C) located on Base Stem and using Hex Key B tighten the Base Stem Screw (D) to fully secure Arm to Base. Replace Cable Clip once Arm is secure.
  
  **STEP 3: ATTACH VESA BRACKET TO MONITOR**

- Place VESA Bracket in position on back of monitor with lip (A) toward top of monitor and attach using 4 screws provided. VESA Bracket can accommodate 76mm or 100mm hole pattern. For this, you may also use screws that came with your monitor.
  
  1. Mounting piece for 76mm VESA Bracket is inset into back of monitor, place the 4 Plastic Spacers (B) between VESA Bracket and monitor (align with hole pattern), and using the Extended VESA Screws (C), attach through the Spacers.
  
  **STEP 4: ATTACH MONITOR TO ARM**

- Slide VESA Bracket (A) into Base Joint until it clicks.
  
  b. To remove, press Quick-Release Tab (B) and slide monitor up and away from Arm.
  
  e. If security is required, tighten Security Screw (C) using Hex Key A.
  
  **STEP 5: CABLE MANAGEMENT**

- Route power and monitor cables through the cable clips on the M2’s upper link (A).
  
  b. Slide the plastic cover on the lower link downward until it engages, then remove (B).
  
  Route cables inside the lower link (C).
  
  d. Fibre the plastic cover back onto the lower link and slide upward until it clicks into place (D).